
	<b>PRODUCT SPECIFICATION</b>		
	Document nr	CFP4.1 FPSpec 4.1	REVISION : 2
	Document Owner	Management Representative	Page 1 of 3
Approved by	Technical Manager 	17-10-2016	

**Product description: Orange Juice Concentrate Navel (Frozen)**

Product is mainly produced from Navel orange varieties (*C. sinensis*). Only sound and fully ripened fruit is used. The juice is extracted using FMC or Brown extractors, evaporated, pasteurized and filled into open head drums. The processes are closely monitored and verified to ensure the required temperature and time is achieved. Good Manufacturing Practices are adhered to.

Category: Fruit concentrate as primary product for juices, nectars and confectionary.

**Product code : 01ORCF264N or 01ORCF280N**

Brix of 11.2 according A.I.J.N is used for reconstitution to single strength juice.

**1. Chemical and physical specifications.**

Brix refractometer	To achieve corrected Brix
Brix corrected	64.5 – 65.5
% Acidity as citric acid at pH 8.1	4.6 – 6.6 for 80% of the crop
Ratio – Brix corrected / acid	80% of the crop ratio is 11 - 14 15% of the crop ratio is 14 - 17 5% of the crop ratio is <11 These figures may vary from season to season
% Oil on reconstituted juice @11.2 Brix (v/v)	Less than 0.01
Viscosity cps @ 20 °C	Max 12 000
pH	2.9 – 3.9
% Pulp at 11.2 Brix @ 2500 rpm	4 - 10
Coarse pulp @11.2 Brix	Absent

**2. Microbiological specifications**


Total plate count (cfu/ ml)	<500
Yeast (cfu/ ml)	<100
Mould ( cfu/ ml)	<10
Thermophilic acidophilic bacteria (TAB) (cfu/10 ml)	Absent
Heat resistant mould (cfu/10 ml)	Absent

**3. Sensory specifications**

Colour	Bright yellow orange to deep orange
Appearance	Cloudy, semi viscous, smooth
Taste/ flavour	Full typical Navel orange flavour, free from undesirable flavours, caramelization and oxidation.

**4. Ingredients for concentrate**

Navel Orange juice
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	PRODUCT SPECIFICATION		
	Document nr	CFP4.1 FPSpec 4.1	REVISION : 2
	Document Owner	Management Representative	Page 2 of 3
	Approved by	Technical Manager <i>[Signature]</i>	17-10-2016

### 5. Packaging

200 Lt	240 Lt	Open head drum with two open top blue food grade polyethylene bags or one close top food grade bag and one open top bag. Open top bags are individually tied. Drums are sealed with uniquely numbered seals.
264 kg	280 kg	Net weight per drum
280 kg	297.5 kg	Gross weight per drum (approx.)

### 6. Shelf life

Twenty-four months (unopened) at maximum minus 16°C under hygienic storage conditions.  
One month (opened) under hygienic conditions <10°C.

### 7. Storage and transport

Store at maximum minus 16°C and lower temperature under hygienic storage conditions. Transport in clean, dry vehicles, used for foodstuffs at refrigerated temperature.

### 8. Labelling and traceability

Following appears on label: Product code and Name, Production and Expiry date, Brix, Ratio, Net and Gross weight, Country of Origin, Storage conditions, Batch number and Drum number.

### 9. Allergens

None

### 10. Vegetarian status

Suitable for strict lacto and ovo vegetarian diet.

### 11. Religious status

Kosher and Halaal


### 12. Genetic modified status

GMO and GMO derivatives free

### 13. Comply with the following legislation and standards.

Cape fruit processors will ensure the product complies with the legislation and standards of country of destination when shipped outside South Africa

Authenticity	GNR286: Regulations relating classification, packaging, marketing of juice and drinks intended for sale in South Africa as contained in the Agricultural Product Standards Act 119 of 1990 and amendments.
Hygiene	Prerequisite Programs on Food safety: ISO/TS22002-1

	PRODUCT SPECIFICATION		
	Document nr	CFP4.1 FPSpec 4.1	REVISION : 2
	Document Owner	Management Representative	Page 3 of 3
	Approved by	Technical Manager <i>[Signature]</i>	17-10-2016

Contaminants and Residues	<p><b>Heavy Metals</b> - Compliance with GNR 500/2004, GNR 545/2008 and amendments. Regulations relating to maximum levels for metals in foodstuffs as contained in Foodstuffs, Cosmetic and Disinfectant Act 54 of 1972.</p> <p><b>Pesticide residues</b> – Compliance with GNR 246/1994, GNR 46/2012 and amendments. Regulations relating to maximum limits for Pesticide residues that may be present in foodstuffs as contained in the Foodstuffs, Cosmetic and Disinfectant Act 54 of 1972.</p> <p><b>Mycotoxins</b> - Compliance with GNR 1145/2004. Regulations governing tolerance for fungus produced toxins in foodstuffs as contained in Foodstuffs, Cosmetic and Disinfectant Act 54 of 1972.</p>
Food allergen information	Compliance with GNR 146 of March 2010. Regulations relating to the labelling and advertising of foodstuffs as contained in the Foodstuffs, Cosmetic and Disinfectant Act 54 of 1972 and amendments.
Metrology	Compliance with Trade Metrology Act 77 of 1973 and amendments.

#### 14. Country of origin

South Africa
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#### 15. Acceptance of specification by customer

Accepted by (Name)	Signed	Position	Date